

Claims

1. A weather seal comprising a core, a substrate of recycled elastomeric material encapsulating said core, a covering of virgin elastomeric material providing a sealing surface and encapsulating said core and substrate.
2. The weather seal according to Claim 1 where the core is a wire loop carrier.
3. The weather seal according to Claim 1 wherein the recycled material is cured EPDM or TPR which is applied in molten or semi-molten form as a tape or tapes.
4. The weather seal according to Claim 3 wherein the material is extruded to form said tape or tapes.
5. A weather seal comprising a core, longitudinal extension control and reinforcing elements applied along one side by carrying said core around a wheel which exposes a space thereof, applying said element through said space as said wheel rotates, and attaching said elements to said space after application.
6. The weather seal according to Claim 5 wherein said elements are yarns including polyester or fiberglass strands, or metal wires or monofilaments.
7. The weather seal according to Claim 6 wherein said attaching step is carried out by chemical bonding, as with adhesive applied where said elements contact the core, or by fusion bonding or by encapsulation of said elements with said core.
8. The weather seal of Claim 3, further comprising one or more reinforcement elements adjacent to and along the length of said core, said tape encapsulating said core and attaching said reinforcement elements to said core.